



## SUPPLIER ASSESSMENT PROGRAM

### SCOPE

Doosan Infracore, as a matter of policy, established a commitment to customer satisfaction as the top priority in the manufacture of products across our multiple business units. It is imperative that the quality and reliability of all purchased components conform to our requirements. To obtain these features, we are committed to working with our suppliers through an established assessment program with the ultimate goal of being able to consistently purchase defect-free components.

### OBJECTIVES

- Ensure suppliers' understanding of material requirements and specifications.
- Establish a process for consistently achieving and maintaining quality requirements for purchased materials.
- Provide suppliers with a clear understanding of *Doosan* quality requirements.
- Provide quality communication tools for use by the supplier and *Doosan*.
- Monitor progress toward assigned actions and document supplier quality systems.
- Approve suppliers that meet established criteria as set forth in the Doosan supplier assessment program.

### SPECIFICATION REQUIREMENTS

The basis for supplier quality is a clear understanding of material requirements and specifications. Suppliers are encouraged to identify drawings and specifications that are not clear, and to request review of requirements that are particularly difficult or costly to meet. Supplier analyses are solicited in the design phase for new products so that tooling and processes can be engineered to the best advantage of the supplier and Doosan.

### QUALITY REQUIREMENTS

The quality requirements outlined within this booklet are to be considered as the basic requirements for an acceptable quality system. Additional requirements may be imposed per contractual specifications. We encourage our suppliers to consider ISO 9001 certification.